

Dynasylan® 1175

N-Vinylbenzyl-N'-aminoethyl-3-aminopropylpolysiloxane, hydrochloride, Silane concentration: 40% of active ingredient

Technical data

Properties and test methods	Value	Unit	Method
Viscosity (20 °C/68 °F)	15	mPa·s / cSt	DIN 53015
Density (20 °C/68 °F)	0.94	g/cm ³	DIN 51757
Flash point	9/48	°C / °F	DIN 51755
pH-value (20 °C, 1:1 in H ₂ O)	approx. 6-7		

Registrations

Dynasylan® 1175

EINECS/ELINCS (EU):	Yes
AICS (Australia):	No
DSL/NDSL (Canada):	*
PICCS (Philippines):	No
TSCA (USA):	Yes
IECS (P.R. China):	Yes
ENCS (Japan):	No
ECL (South Korea):	No
REACH (Europe)	Exempted
* = available on request	

Dynasylan® 1175 is a cationic polymeric aminofunctional silane possessing hydrolyzable inorganic methoxysilyl groups.

The dual nature of its reactivity allows Dynasylan® 1175 to bind chemically to both inorganic materials (e.g. glass, metals, fillers) and organic polymers (e.g. thermosets, thermoplastics, elastomers), thus functioning as an adhesion promoter and as a surface modifier.

Dynasylan® 1175 is a dark yellow to brown liquid. Dynasylan® 1175 contains 40% active ingredient and about 60% of methanol.

Dynasylan® 1175 is miscible with water, with hydrolysis occurring.

Safety and handling

Before considering the use of Dynasylan® products please read its Safety Data sheet (SDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use. The Safety Data Sheet is available after registration on our website www.dynasylan.com or upon request from your local representative, customer service or from Evonik Resource Efficiency GmbH, Product Safety Department, E-MAIL sds-hu@evonik.com.

Packaging, storage and shelf life

Dynasylan® 1175 is supplied in 25 kg pails or in 170 kg drums.

Dynasylan® 1175 should be stored in a cool, well-ventilated place protected from moisture.

In the originally sealed containers Dynasylan® 1175 has a shelf life of min. 12 months from delivery.

Properties and applications

Dynasylan® 1175 can be used in many applications. Examples are:

- as a size constituent or finish for glass fiber/ glass fabric composites
- as a primer or additive for sealants and adhesives
- for the pretreatment of fillers and pigments for mineral-filled composites
- as a primer and/or additive for paints and varnishes to improve adhesion to the substrate

Important product effects that can be achieved through the use of Dynasylan® 1175 are:

- improved mechanical properties: e.g. flexural strength, tensile strength, impact toughness, modulus of elasticity
- improved electrical properties: e.g. dielectric constant, specific volume resistance

Dynasylan® 1175 may also be used to improve processing properties such as

- better polymer wetting
- elongated gelation time of resins
- immediate solubility in water

Reactivity

In the presence of water, the methoxy groups of Dynasylan® 1175 hydrolyze form reactive silanol groups which can bond to a variety of inorganic substrates. The organophilic cationic amino group of Dynasylan® 1175 can react with a suitable polymer.

Because Dynasylan® 1175 possesses both an amino group and a reactive double bond it can react with amine-reactive polymers and also with free-radical reactive polymers. The cationic structure provides antistatic properties and, in many applications, particularly good wetting of the resin. In addition these characteristics lead to immediate solubility in water even at pH 7. Due to the elevated chloride content compared to standard aminosilanes it causes an increased gelation time of e.g. an epoxy resin. Therefore air is likely not to be entrapped in the resin.

Hydrolysis of Dynasylan® 1175 is preferably carried out in the presence of acetic acid (pH 3-4).

Examples of suitable inorganic substrates are glass, glass fibers, glass wool, mineral wool, silica, quartz, sand, cristobalite, wollastonite, and mica as well as aluminium hydroxide, kaolin, talc, other silicious fillers, metal oxides and metals.

Dynasylan® 1175 may be used with such polymers as epoxy, methacrylate and unsaturated polyester resins, polyurethanes, PA, PBT, PC, EVA, modified PP, PVB, PVAC and acrylics.

Processing

Dynasylan® 1175 may be used for *substrate pretreatment* as an approx. 0.2-2 wt.% solution in organic solvents or as a constituent of an aqueous size.

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Europe/Middle-East/Africa/RoW
Evonik Resource Efficiency GmbH

Business Line Silanes
Rodenbacher Chaussee 4
63457 Hanau-Wolfgang
Germany
PHONE +49 6181 59 13636
FAX +49 6181 59 713915
dynasytan@evonik.com
www.dynasytan.com

Asia / Pacific

Evonik (SEA) Pte. Ltd.

Business Line Silanes
3 Internatioanl Business Park
#07-18, Nordic European Centre
Singapore 609927
PHONE +65 6809 6576
FAX +65 6809 6699
dynasytan@evonik.com
www.dynasytan.com

Asia / Pacific

Evonik Japan Co. Ltd

Business Line Silanes
12th Floor Monolith Building
2-3-1, Nishi-Shinjuku-ku
Tokyo 163-0912
Japan
PHONE +81 353 23 7446
FAX +81 353 23 7397
dynasytan@evonik.com
www.dynasytan.com

North America

Evonik Corporation

Business Line Silanes
299 Jefferson Road
Parsippany, NJ 07054-0677
USA
PHONE (TOLL FREE) +1 800 237 67 45
PHONE +1 973 929 8513
FAX +1 973 929 8503
dynasytan@evonik.com
www.dynasytan.com

Asia / Pacific

Evonik Specialty

Chemicals (Shanghai) Co. Ltd.

Business Line Silanes
55, Chungdong Road
Xinzhuang Industry Park
Shanghai 201108
P.R. China
PHONE +86 21 61191-399
FAX +86 21 61191-648
dynasytan@evonik.com
www.dynasytan.com

Asia / Pacific

Evonik India Pvt. Ltd.

Business Line Silanes
Krislon House
Saki Vihar Road, Anderi (E)
Mumbai - 400 072
India
PHONE +91 226 7238 809
FAX +91 226 7238 811
dynasytan@evonik.com
www.dynasytan.com

North America

Silbond Corporation

9901 Sand Creek Highway
Weston, MI 49289
USA
PHONE +1 517 436 9316
FAX +1 517 436 3148
dynasytan@evonik.com
www.dynasytan.com

Asia / Pacific

Evonik Korea Ltd.

Business Line Silanes
94, Galsan 1-dong
Bupyeong-gu
Incheon, 403-081
Korea
PHONE +82 2320 4773
FAX +82 2783 2520
dynasytan@evonik.com
www.dynasytan.com

Latin America

Evonik Brasil Ltda.

Business Line Silanes
Alameda Campinas, 579
01404-000 São Paulo-SP
Brazil
PHONE +55 11 3146 4123
FAX +55 11 3146 4148
dynasytan@evonik.com
www.dynasytan.com

Asia / Pacific

Evonik Taiwan Ltd.

Business Line Silanes
Artist Construction Bldg.
9F, No. 133
Min Sheng East Road, Sec 3
Taipei, 105 Taiwan, R.O.C.
Taiwan 10596
PHONE +886 227 17 1242
FAX +886 227 17 2106
dynasytan@evonik.com
www.dynasytan.com