

Dynasytan® SILBOND® HT-33

Ethyl polysilicate hybrid binder

Technical Data

Properties and test methods	Unit	Value
Physical Form	-	Opaque Liquid
Density (20° C)	g/cm ³	1.028 - 1.045
Viscosity (25 °C)	mPa's / cSt	4.0 - 12.0
Flash Point	°C / °F	13 / 56
Silica Content (as SiO ₂)	% by wt	32.7 - 34.0

Dynasytan® SILBOND® HT-33 is a milky-white, low-viscosity pre-hydrolyzed ethyl polysilicate hybrid binder that contains a mixture of silica derived from TEOS and other components. The silica content ranges from 32.7% to 34.0% (as SiO₂). This material is formulated for use in two component inorganic zinc-rich primers. Advantages include improved toughness and excellent performance in high-temperature applications. The improved toughness is a direct result of the higher SiO₂ content.

Safety and handling

Before considering the use of Dynasytan® products please read its Safety Data Sheet (SDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use. The Safety Data Sheet is available after registration on our website www.dynasytan.com or upon request from your local representative, customer service or from Evonik Operations GmbH, Product Safety Department, E-MAIL sds-hu@evonik.com.

Packaging, storage and shelf life

Dynasytan® SILBOND® HT-33 could be available in pails, drums, totes, and tanker quantities.

In the unopened container Dynasytan® SILBOND® HT-33 has a shelf life of min. 6 months from date of manufacture.

Please ask us for further details.

Properties and applications

Dynasylan® SILBOND® HT-33 can be used, as delivered, to make inorganic zinc-rich primers for the marine and industrial coatings industries.

The degree of hydrolysis and acidity have been optimized for the required reactivity and sufficient storage stability.

The hydrolysis and condensation has been started during the production of the binder. Through a shift in the pH this process is accelerated. This shift is achieved by addition of fillers, pigments, additive, or through the evaporation of solvent or exposure to atmospheric moisture. The resulting silicic acid gel cures rapidly at ambient temperatures in air. The process of curing can be accelerated through the addition of alkali catalysts.

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Europe/Middle-East/Africa

Evonik Operations GmbH

Silanes Business Line
Rodenbacher Chaussee 4
63457 Hanau-Wolfgang
Germany
FAX +49 6181 59 713915
dynasylan@evonik.com
www.dynasylan.com

Asia / Pacific

Evonik (SEA) Pte. Ltd.

Silanes Business Line
3 Internatioanl Business Park
#07-18, Nordic European
Centre
Singapore 609927
PHONE +65 6809 6906
FAX +65 6809 6699
dynasylan@evonik.com
www.dynasylan.com

Asia / Pacific

Evonik Japan Co. Ltd

Silanes Business Line
12th Floor Monolith Building
2-3-1, Nishi-Shinjuku-ku
Tokyo 163-0912
Japan
PHONE +81 353 23 7446
FAX +81 353 23 7397
dynasylan@evonik.com
www.dynasylan.com

North America

Evonik Corporation

Silanes Business Line
299 Jefferson Road
Parsippany, NJ 07054
USA
PHONE (TOLL FREE) +1 800 237 67
45
PHONE +1 973 929 8513
dynasylan@evonik.com
www.dynasylan.com

Asia / Pacific

Evonik Specialty Chemicals (Shanghai) Co. Ltd.

Silanes Business Line
55, Chungdong Road
Xinzhuang Industry Park
Shanghai 201108
P.R. China
PHONE +86 21 61191-399
FAX +86 21 61191-648
dynasylan@evonik.com
www.dynasylan.com

Asia / Pacific

Evonik India Pvt. Ltd.

Silanes Business Line
Krislon House
Saki Vihar Road, Anderi (E)
Mumbai - 400 072
India
PHONE +91 226 7238 809
FAX +91 226 7238 811
dynasylan@evonik.com
www.dynasylan.com

North America

Silbond Corporation

9901 Sand Creek Highway
Weston, MI 49289
USA
PHONE +1 732 981 5004
FAX +1 732 981 5275
dynasylan@evonik.com
www.dynasylan.com

Asia / Pacific

Evonik Korea Ltd.

Silanes Business Line
3F (Nongshim Sungmookwan
B/D)
112 Yeouidaebang-Ro
Dongjak-Gu
Seoul, 07057
Korea
PHONE +82 2320 4773
FAX +82 2783 2520
dynasylan@evonik.com
www.dynasylan.com

Region Central and South America

Evonik Brasil Ltda.

Silanes Business Line
Rua Arquiteto Olavo Redig de Campos,
105
Torre A - 04711-904 São Paulo- SP
Brazil
PHONE +55 11 3146 9627
dynasylan@evonik.com
www.dynasylan.com

Asia / Pacific

Evonik Taiwan Ltd.

Silanes Business Line
Artist Construction Bldg.
9F, No. 133
Min Sheng East Road, Sec 3
Taipei, 105 Taiwan, R.O.C.
Taiwan 10596
PHONE +886 227 17 1242 #247
FAX +886 227 17 2106
dynasylan@evonik.com
www.dynasylan.com